

PASAM PALCU

# Work Order ID 54286



Page 1

December 7, 2009 2:27:22 PM

Item ID: D412-702-045B

Accept



Setup Start



Revision ID:

Stop



Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 07/12/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 21/12/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

*RP*

Date:

*07/12/09*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9469	A								
IIN D412-702	Rev E								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D412-702-045B DSI 9469 CHG004								
110	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

N/A *RP*

*⇒ S. 10.1.22*

*(X10)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 54286

December 7, 2009 2:27:22 PM



Page 2

Item ID: D412-702-045B

Accept



Setup Start



Revision ID:

Stop



Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 07/12/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 21/12/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-045B CHG003 <input type="checkbox"/> Location: _____ <input type="checkbox"/> PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*Assembled on  
D412-702-011 DND  
501345*

*w/o 54281 / 54292*

*10/01/25*

*AT*

*w 10-01-22*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

December 7, 2009 2:27:27 PM

Page 1

4

Work Order ID: 54286

Parent Item: D412-702-045B

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 07/12/2009


Required Date: 21/12/2009

Start Qty: 10.00

Required Qty: 10.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-16A		Purchased	No			110	Each	172.0000	20.0000			
												
Bolt												

return to sk

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

112969

172

172

110

Each

71.0000

40.0000

10-1-6 sp

PTO

20

10-1-6 sp

S

P10

AN4-25A



BOLT

Purchased

10-1-22  
sp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

104438

111605

71

21

50

110

Each

50.0000

40.0000

22  
18

10-1-6

sp

return to sk

AN4-27A



Bolt

Purchased

10-1-22  
sp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

113359

50

50

40

W/O: 54286		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		AN416A Too long to install with MS1865-8C use AN415A instead AN415A in 113595	<i>[Signature]</i>	8/10-01-21		<i>[Signature]</i>	<i>[Signature]</i>
		AN416A bolts are in the installation instructions but "Not" on the Parts List open a PAR to fix				<i>[Signature]</i>	<i>[Signature]</i>

Part No: D412-702-045B PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

# Picklist Print

December 7, 2009 2:27:27 PM

Work Order ID: 54286



Parent Item: D412-702-045B



Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 07/12/2009

Required Date: 21/12/2009

Start Qty: 10.00

Required Qty: 10.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416  Washer		Purchased	No			110	Each	2,311.000	200.0000			



M113288

PD-1-6 SL

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST	2311
108161	329
110523	340
111279	101
111916	482
112314	1059
16941	0

D3572-041

Manufactured No



Guide Assembly

110

Each

14.0000

20.0000



10-1-6

SL 10-1-6

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST	14
50920	10
51585	4

55013

\*6  
+2 scrap

ET 10-01-19

10  
4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

Page 3

December 7, 2009 2:27:27 PM

Work Order ID: 54286

Parent Item: D412-702-045B

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point



Start Date: 07/12/2009

Required Date: 21/12/2009



Start Qty: 10.00

Required Qty: 10.00



Comments:



Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D412-702-111B		Manufactured	No			110	Each	1.0000	10.0000	(9)		
										1354287	10-1-6	sf
Harness Assembly												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	1	
52004	1	

D412-702-113B		Manufactured	No			110	Each	1.0000	10.0000			
										1354288	10-1-6	sf
Harness Assembly												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
FG	1	
52003	1	


D412-702-121B		Manufactured	No			110	Each	0.0000	10.0000			
										54289		sq
Harness Assembly												

D412-702-123B		Manufactured	No			110	Each	0.0000	10.0000	(9)		
										1354290	10-1-6	sq
Harness Assembly												

December 7, 2009 2:27:27 PM

Shop Packet Print

Page 3

W/O: 54286		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		<del>used</del> used <del>AN525-10 R20</del> screws instead of original -22, -22 too long to accomodate Acorn-nuts ref detail B dwg 412-769-2 page 3 Rev B X20 AN52510 R20 m 113524	 10-01-20				

Part No: D412-702-045B PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Page 4

December 7, 2009 2:27:27 PM

Work Order ID: 54286



Parent Item: D412-702-045B



Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 07/12/2009

Required Date: 21/12/2009

Start Qty: 10.00

Required Qty: 10.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 		Purchased	No			110	Each	4,135.000	60.0000			
Nut											10-1-6	SL 100

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4135

110507

184

111827

3951

15924

0

60

PTO

December 7, 2009 2:27:27 PM

Shop Packet Print

Page 4

W/O: 51286		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		ADD to kit MS5865-6C m 103471 x 50 m 113674 x 10 MS5865-8C m 113557 x 20 AN9605010 m 113149 x 40 AN9605010LL m 19600 x 20	ET 1001 21			AB QSDH	S coln 21	
		install cotter pin in seat belts as per DS2 9474 cotter pin MS246651-51 m 17566  Per DS2 9474	ET 1001 21			AB QSDH	S coln 21	

Part No: D412-702-045B PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-702 REV. 3

REF TCCA STC: SH04-7  
REF FAA STC: SR01997NY  
REF EASA STC: EASA.IM.R.S.00710

UNCONTROLLED COPY  
 SUBJECT TO AVIATION AT  
 NO. 34286  
 8409-12-7

## PURPOSE:

Update the D412-702-041A/045A/-041B/-045B kits for compatibility with the Dart D412-769-011 Aft Facing Seat Kit.

## CHANGE:

Quantity (1) each of D412-702-111A/-113A is replaced with D412-702-121A/-123A. Also Qty (4) x AN4-27A bolts are added to the kits for compatibility with the Dart seat. The parts list in section 25.28 (pg. 87) of ICA-D412-702 Rev. 3 and section 7.0 (pg. 38) of IIN-D412-702 Rev. E is amended as follows:

QTY -041A	QTY -043A	QTY -045A	QTY -047A	QTY -049A	PART NUMBER	DESCRIPTION
X					D412-702-041A	Dart 13-Man 3-Point Shoulder Harness Kit
		X			D412-702-045A	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit

## IS:

1		1			D412-702-111A	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-121A	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-3	BRACKET
1*		1*			D3579-043	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-1	DECAL
1		1			D412-702-113A	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-123A	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-4	BRACKET
1*		1*			D3579-044	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-2	DECAL
4		4			AN4-27A	BOLT (NEW)

## WAS:

2		2			D412-702-111A	HARNESS ASSEMBLY
2		2			D412-702-113A	HARNESS ASSEMBLY

\* DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 09.06.30

CERT. NO.: SH04-7

ISSUE NO.: 3

A	NEW ISSUE, NCR 09-068	CP	09.06.30
REV.	DESCRIPTION	BY	DATE
DESIGN	<u>92</u>	DART AEROSPACE LTD	
DRAWN	<u>92</u>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<u>1</u>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9469	SHEET 1 OF 5
APPROVED	<u>TH</u>	TITLE	SCALE
DE APPR.	<u>TH</u>	AFT-FACING SEAT UPDATE	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

The parts list in section 25.28 (pg. 93) of ICA-D412-702 Rev. 3 and section 7.0 (pg. 40) of IIN-D412-702 Rev. E is amended as follows:

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	PART NUMBER	DESCRIPTION
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit

IS:

1		1			D412-702-111B	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-121B	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-3	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
1		1			D412-702-113B	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-123B	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-4	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
4		4			AN4-27A	BOLT (ADD)

WAS:

2		2			D412-702-111B	HARNESS ASSEMBLY
2		2			D412-702-113B	HARNESS ASSEMBLY




\* DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 09.06.30  
CERT. NO.: SH04-7  
ISSUE NO.: 3

DESIGN	99	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	99	
CHECKED		DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9469 SHEET 2 OF 5
APPROVED		TITLE SCALE
DE APPR.		AFT-FACING SEAT UPDATE NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>

W/0 54276

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

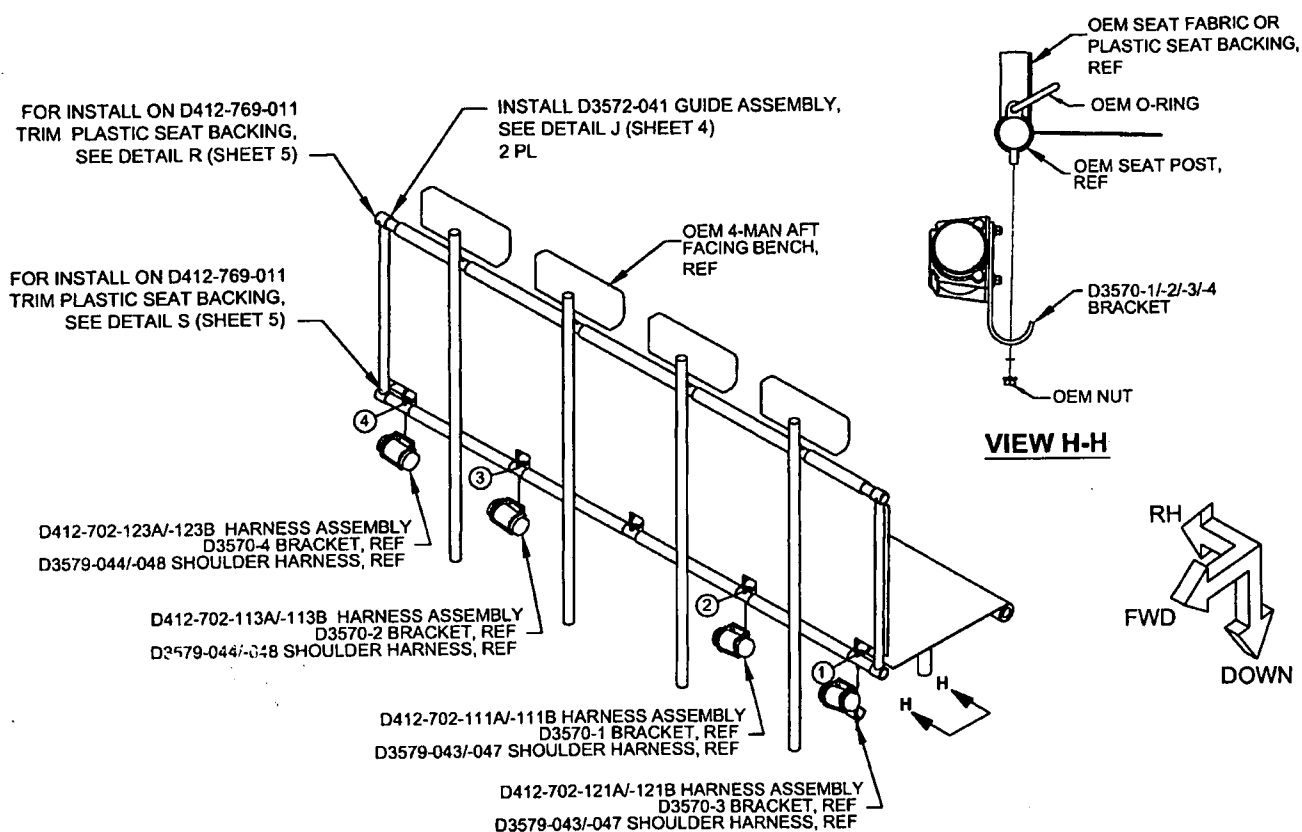
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Figures 4.8 (pg. 25) of IIN-D412-702 Rev. E and 25.12 (pg. 69) of ICA-D412-702 Rev. 3 are updated as follows:








**FIGURE 4.8. SHOULDER BELT INSTALLATION**  
**FIGURE 25.12 D412-702-045A/-045B 4-MAN 3-POINT AFT FACING SHOULDER HARNESS KIT**

CANADA  
 DEPARTMENT OF TRANSPORT  
 AIRCRAFT CERTIFICATION  
 BRANCH  
 DAO # 01-O-01

APPROVED

BY: *[Signature]*  
 D. SHEPHERD (DE # 02)

DATE: 09.06.30  
 CERT. NO.: SH04-7  
 ISSUE NO.: 3

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9469	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		AFT-FACING SEAT UPDATE	NTS
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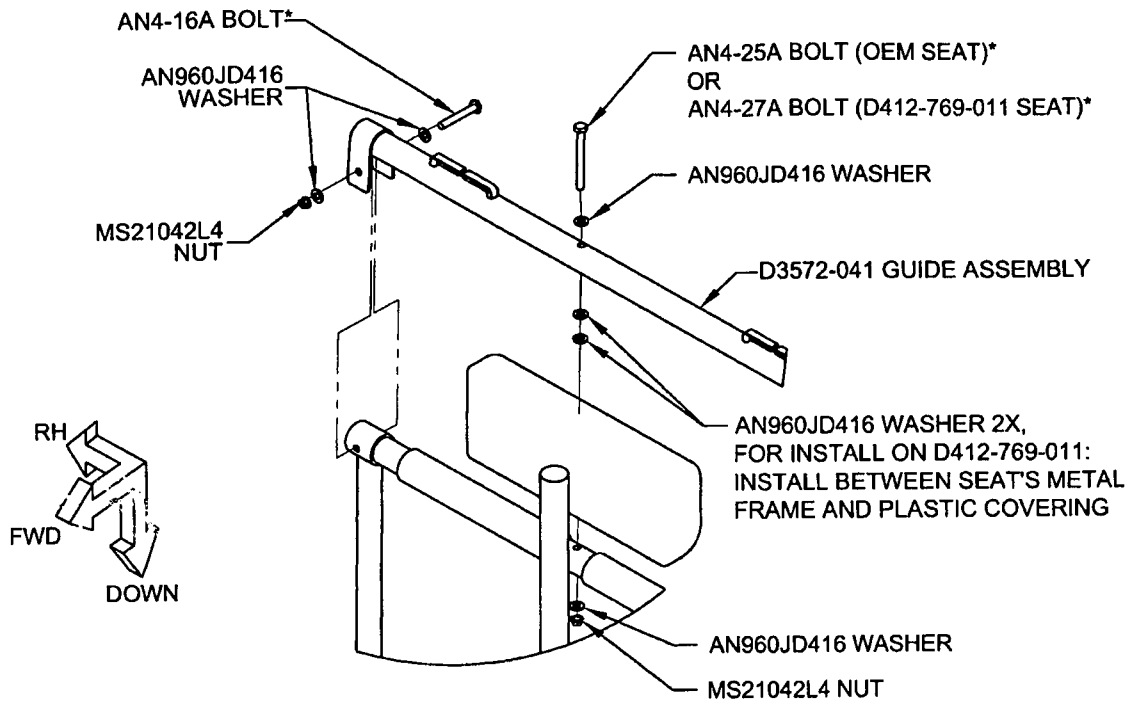
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**DETAIL J: D3572-041 INSTALLATION**  
(RH SHOWN, LH OPPOSITE)

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
EAC 7000-01

APPROVED

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 09.06.30  
CERT. NO.: SH04-7  
ISSUE NO.: 3

DESIGN	<i>92</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>92</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9469	SHEET 4 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AFT-FACING SEAT UPDATE	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

*w/o 54284*

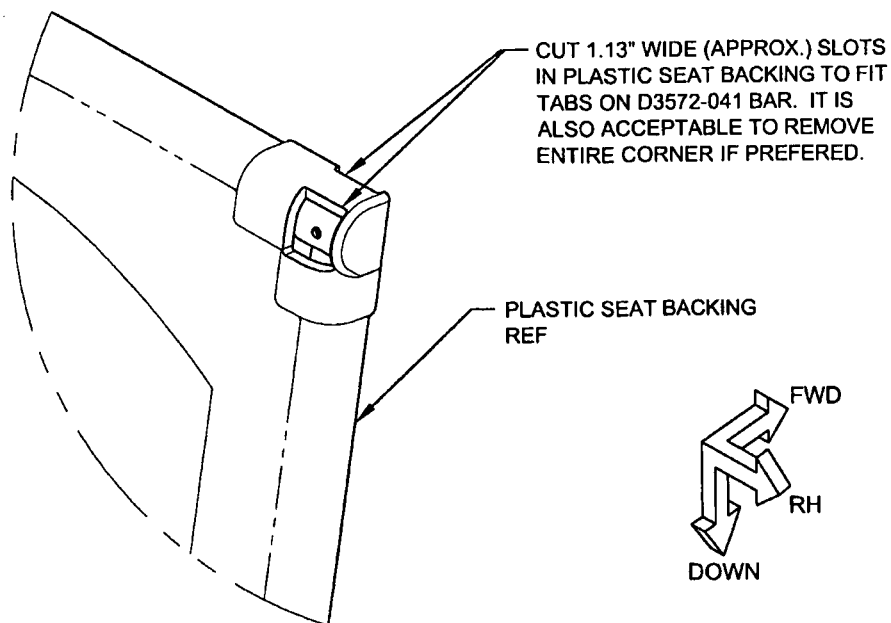
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

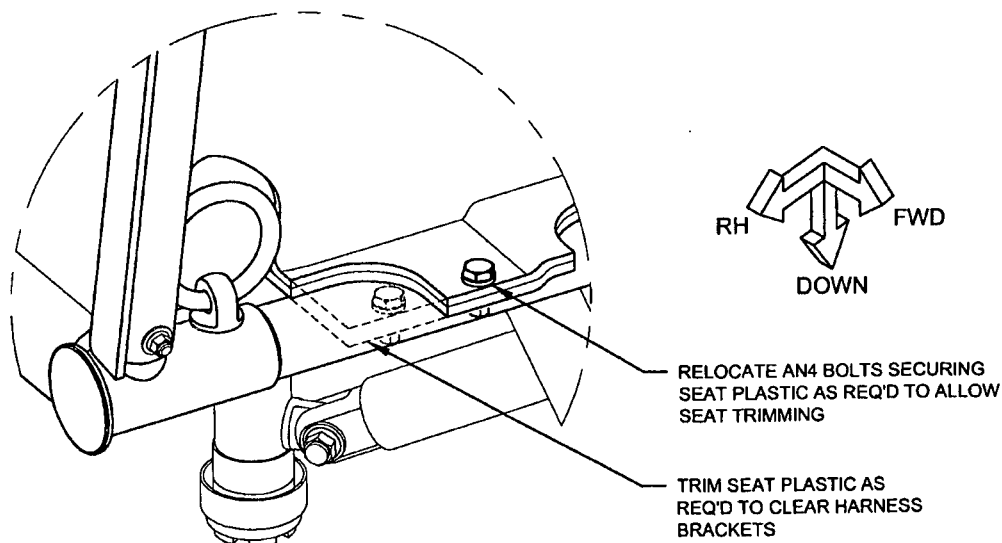
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			


NOTE: Date & initial all entries








**DETAIL R**  
**VIEW LOOKING AT FRONT OF SEAT BACKING, TOP-RH CORNER SHOWN (TOP-LH CORNER SIMILAR),**  
**FOR INSTALL ON D412-769-011 ONLY**



**DETAIL S**  
**VIEW LOOKING AT REAR OF SEAT, BOTTOM-RH CORNER SHOWN (BOTTOM-LH CORNER SIMILAR),**  
**FOR INSTALL ON D412-769-011 ONLY**

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
<b>APPROVED</b> 	
BY:	D. SHEPHERD (DE # 02)
DATE:	09.06.30
CERT. NO.:	SH04-7
ISSUE NO.:	3

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. A
CHECKED		DSI 9469	SHEET 5 OF 5
MFG. APPR.	N/A	TITLE	SCALE
APPROVED		AFT-FACING SEAT UPDATE	NTS
DE APPR.		COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	09.06.30		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries